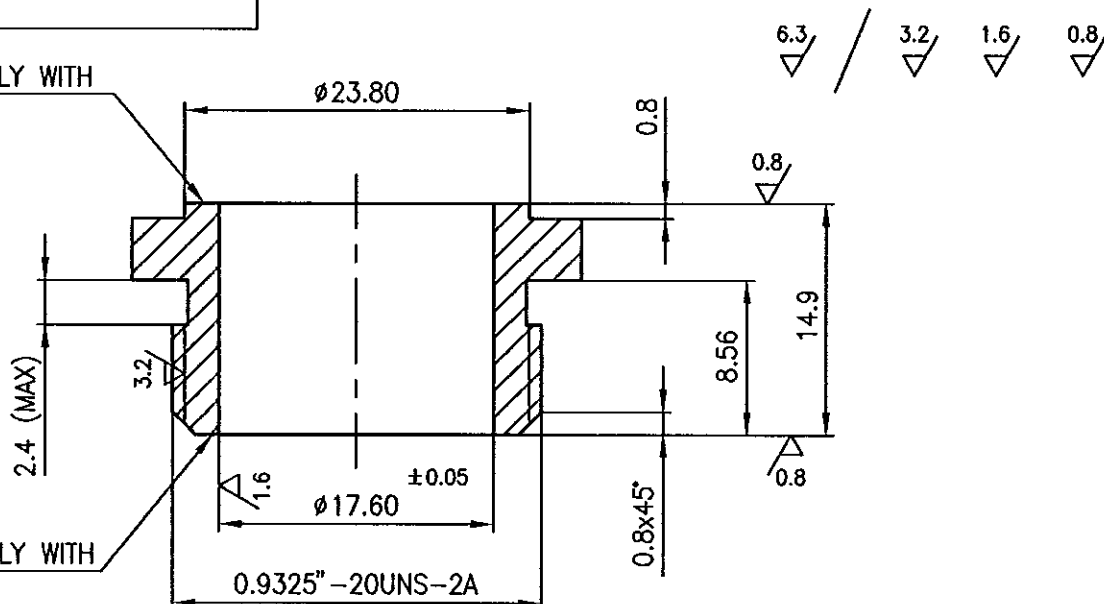




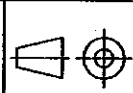
FOR TOLERANCES OF UNTOLERANCED DIMENSIONS

ALL DIMENSIONS ARE IN MILLIMETRES.  
DURING MANUFACTURE REFER RELEVANT QCP/QP

REV	DATE	ALTERED
		CHD & APPD

LAP AT ASSEMBLY WITH  
MATING PARTLAP AT ASSEMBLY WITH  
MATING PART**NOTE:**

1. LAP SURFACES TO BE PARALLEL WITHIN 0.025mm T.I.R.
2. BREAK ALL SHARP CORNERS.
3. PROCESS AS PER APPLICABLE PROCEDURE.
4. ALL DIAMETERS CONCENTRIC TO 0.102mm T.I.R.
5. ALL KEY SURFACES AT RIGHT ANGLES WITH CENTRE LINE OF HOLE TO 0.102mm T.I.R.

01	SUGGESTED MIN. SIZE: BAR $\phi 32 \times 24$	-	ASTM A276 -420(A) CERTIFY	QUENCHED & TEMPERED (50-53 HRC)	40	0.03	0.16	-	045
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
 <b>BHARAT HEAVY ELECTRICALS LTD.,</b> UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.				DRN	NAME R. MOHAN	SIGN <i>R. Mohan</i>	DATE 01.7.96	NO. OF VAR	
				CHD	K.S. RAMAN	<i>K.S. Raman</i>	10.7.96		
				APPD	N. NAGARAJAN	<i>N. Nagarajan</i>	3.8.96		
DEPT VL			SCALE	WEIGHT (KG).	REFERENCE INFORMATION				NO. OF ITEMS
CODE 320			NTS	0.03	COMP. CODE: 931672070000 CAD: F406945				
TITLE				CARD CODE	DRAWING NO.				REV
DISK RETAINER				U 01	4-V-5734-06945				